

**PRODUCT INFORMATION**

# PLEXIGLAS® Hi-Gloss FT15 black 9V022

**Product Profile:**

PLEXIGLAS® Hi-Gloss FT15 black 9V022 is a special acrylic-based polymer.

With regard to its

- high mar resistance
- good weather resistance
- good polishability,

PLEXIGLAS® Hi-Gloss FT15 9V022 shows comparable properties to those of PLEXIGLAS® standard molding compounds. In addition, PLEXIGLAS® Hi-Gloss FT15 9V022 offers the special benefit of a

- high heat deflection temperature combined with good flow.

**Application:**

PLEXIGLAS® Hi-Gloss FT15 9V022 is particularly suitable for injection molding technical components. Owing to its superior brilliance, high-gloss (Class A) black surfaces can be obtained in.

**Examples:**

add-on automotive body parts

**Processing:**

PLEXIGLAS® Hi-Gloss FT15 black 9V022 can be processed on injection-molding machines with for PMMA suitable 3-zone-screw. Good pre-desiccation must be pointed out.

**Physical Form / Packaging:**

PLEXIGLAS® Hi-Gloss FT15 black 9V022 is supplied as pellets of uniform size, packaged in 25kg, two-ply polyethylene bags; other packaging on request.

## Properties:

	Parameter	Unit	Standard	PLEXIGLAS® Hi-Gloss FT15 black 9V022
<b>Mechanical Properties</b>				
Tensile Modulus	1 mm/min	MPa	ISO 527	3500
Stress @ Break	5 mm/min	MPa	ISO 527	50
Strain @ Break	5 mm/min	%	ISO 527	3.1
Charpy Impact Strength	23°C	kJ/m²	ISO 179/1eU	18
<b>Thermal Properties</b>				
Vicat Softening Temperature	B / 50	°C	ISO 306	115
Glass Transition Temperature		°C	ISO 11357	121
Temp. of Deflection under Load	0.45 MPa	°C	ISO 75	107
Temp. of Deflection under Load	1.8 MPa	°C	ISO 75	105
Classes of construction product			DIN EN 13501-1	E
Glow Wire Ignition Temperature		°C	IEC 60695-2	675
<b>Rheological Properties</b>				
Melt Volume Rate, MVR	230°C / 3.8kg	cm³/10min	ISO 1133	4.5
<b>Other Properties</b>				
Density		g/cm³	ISO 1183	1.19
<b>Recommended Processing Conditions</b>				
Predrying Temperature		°C		100
Predrying Time in Desiccant-Type Drier		h		4 - 6
Melt Temperature		°C		220 - 250
Mold Temperature (Injection Molding)		°C		70 - 95

All listed technical data are typical values intended for your guidance. They are given without obligation and do not constitute a materials specification.

Certified to ISO 9001:2015, ISO 14001:2015 and IATF 16949:2016.

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